

SOUTH PRODUCTION NOTES

Aug 25, 2015
11-7 Shift notes

BASF EMPLOYEES
271 Last Recordable
203 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Down. Need to clean out the line that goes to the F-1 scrubber. We also need to check that the automated valve is switching from the F-1 to the dust collector when dropping powder.

#1 RC / AI 3952:

Continue as we have material available. Cleaned out side door on feed end and under drum (dust/fines discharge). Keep an eye on this and clean it out each shift. Will need to stop when engineer advises (Trimer must be available for first west pfadler batch of 4601). Probably early on midnight shift stop feed.

#2 MED line / Cu 0860:

On hold.

#2 RC/ Cu 0860:

Start the feed at 5am on Tuesday morning. Keep calciner lit and lined up to the CTO. We need it lined to the CTO in order to run #6 RC to the CTO.

#3 MED line /Clean D 0715 next:

See Bodmann e-mail for clean up instructions.
Bodman called in. Needs to have any residual powder in the mixer be vacced out. And drier needs a cleaning then will be good to go.

#3 RC / Clean for D 0715:

Calciner was flushed with two drums of AL oxide over the weekend.

#4 RC / D-0222 next

Need to inspect inside of calciner for chunks, then we can put the calciner back together. Pulling syntron late on 2nd shift for inspection. Ring of Chrome is still intact. Tried to use a scraper to get it out and couldn't break it loose.

#5 RC / Catoxid:

Roto-lock chain on feed end roto-lock on 1st floor worked on during first shift. Continue clean up. Do not lose clean up sheet. Continue clean up.

#6 RC & Dryer / D 1756

Started up midway through 2nd shift going to CTO. Looked at discharge from Sly checked ok and CTO checked ok.

Kicked out. Got it to relight and bring it back up to temps.

West Pfaudler / 4601

Planning on making the solution on second shift and starting the first impregnation on midnight shift with John Bodmann present.

Solution has been made up in the white BP tank. Need to confirm that it is correct with John Bodman.

East Pfaudler/ D 1756:

Hold until #6 and sly issues resolved.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Belt cleaned, hold.

PK Blender: Catoxid

Catoxid batches started. We will need to put the cardboard around the bags off of the PK before moving them.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

Unloaded, down until next E 474 load arrives from Erie. May be several days.

Tower 6 / Cu 0860:

Running. Should go through late day shift Tuesday.

North Screener / Cu 0860:

Screener scale was repaired late on day shift Friday. Continue on.

South Screener / E 474:

Screener changeover completed on second shift. Hold until we get a valve installed on the alcohol line to the south screener and can get the correct connection for the D.I. unit. (Hoses missing).

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Retooling.

TK #2 / V 2010:

Done.

TK #4 / 2508 next:

Continue loading and unloading. New filters were brought over to the Bi-mill late on day shift. Will need to see if we can get them installed and see if we can get good suction, then start up the mill.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

WEEKEND PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) Horne Tabletting/Harrop Kiln
- 3) West Pfaudler
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #4 Calciner
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) #5 Calciner
- 11) #1 MED/#1RC
- 12) Reduction Towers